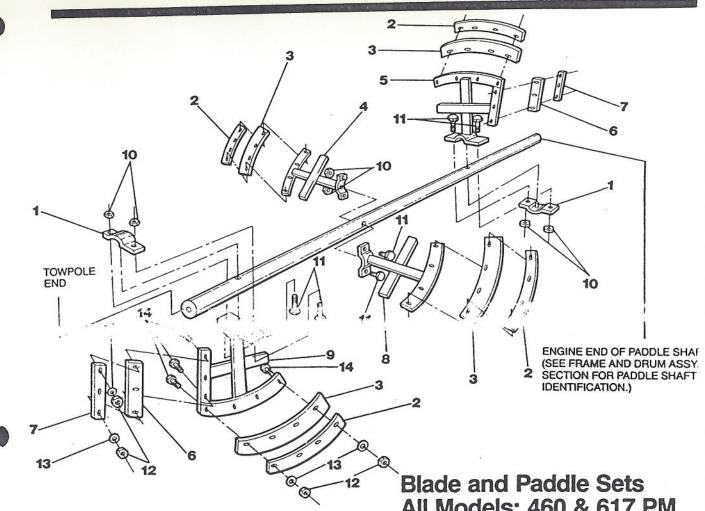


4					QTY	QTY
		ITEM	PART NO.	DESCRIPTION	460	617
0		1	28123	Handle, Dump	1	1
1		2	35296	Grip, Dump Handle	1	1
		3	47001	Cap, Grease Fitting	4	4
;		4	46042 22422	Fitting, Grease Guard, Drum	1	4
4.1		5 6	26279	Seal, Red	2	2
		7	24017	Spacer, Single	6	6
		8	24022	Seal, Black	6 2	6
		9	26230	Spacer, Double Bearing, Drum	2	2 2
•		10	32003 24021	Trunnion	2	2
:		12	28643	Drum Shaft Spacer EE	1	1
1		13	26933	Bull Gear	1	1
		14	26522	Trim Strip, Cowl	2	2 2
		15 16	47011 22312	Bumper, Cowl Cowl, Front	1	1
10	\$358688	17	47182	Latch, Cowl	2	2
		18	21478	Cowl, Rear	1	1
		19	24227 22305	Shaft, Paddle Drum	1	1
		20 21	24027	Latch, Drum	-	1
い。「「「」「」」	No. Contraction of the second se	22	22428	Frame	1	-
			22429	Frame	-	1
	NOT bear bear The versi	23	21655	Chain Kit, Safety	-	1
Į.	NOTE: bearing bearing The ST? version	24	26096 27549	Tole Pole, Standard Tole Pole Pin Hitch 1 1/4" dia. hole	_	1
0			22194	Tole Pole Ball Hitch 2" dia. hole	-	1
-	If your mi housing y kit versio 23432 fea ONLY.	25	27131	Spacer, Drum Shaft	1	1
्य		26	28629	Lifter, Guard	-	1
	ng y sior feat	27	22111 47000	Front Handle Grip, Black	2	-
	you you ature	28 29	28644	Drum Shaft Space TPE	1	1
	mixer has a WELDED ON ng you must purchase this sion: ST22153 featured here is for the BOLT on	30	80102	HHCS 3/8 - 16 x 1 ZN	3	3
Ŗ	s a ust 221	31	80043	WSHR 3/8 Wrot	12 3	13 4
12	e Fandar	32 33	80176 80056	HHCS 3/8 - 16 x 1-1/2 NUTNY 3/8 - 16 ZN	6	4 6
	WELDED purchase 53 e is for the	34	80051	NUTNY $1/2 - 13$	-	2
	Dr t	35	80009	Key 3/8 x 3/8 x 1-1/2	1	1
	he et o	36	80031	HWHTB $1/2 - 13 \times 1 - 1/2$	2 2	2 2
	e BC	37 38	26326 44104	WSHR 9/16 x 1-3/4 x 1/4 Pin Hinge 1/4 x 19 1/2	1	1
		39	80197	HHCS $1/2 - 13 \times 4$	-	i
9		40	80052	HHCS 1/2 - 13 x 6-1/2	-	1
		41	80119	WSHRLT 3/8 INT/EXT	4	4 4
		42 43	80042 80072	NUTFX 3/8 → 16 HHCS 3/8 - 16 x 1-3/4 ZN	4	4
- 1		44	26325	WSHR MTR Base	4	-
5.0						
		-	22152	Seal Kit Includes Items:		
				6 (1), 7 (3), 8 (3), 9 (1), 10 (1)		
				* Optional tow poles available (not shown)		
				** Loctite 680-60 Used 80391		
		REVISI	ON:			PAGE
3						
	1.25					

## Paddle Assembly—460 and 617



## All Models: 460 & 617 PM

For convenience, the following Blade and Paddle Sets are availa

Description, Item No. (Qty.)	Part
Paddle Kit Complete - Includes Items 1 - 14	22
Paddle Kit, Tow Pole End - Includes Items:	22
1(1), 2(1), 3(1), 6(1), 7(1), 9(1), 12(4),	
13(4), 14(4)	
Paddle Kit, Engine End - Includes Items:	22
1(1), 2(1), 3(1), 5(1), 6(1), 7(1), 12(4)	
13(4), 14(4)	
Paddle Kit, Tow Pole End Center - Includes	22
Items: 2(1), 3(1), 8(1), 12(2), 13(2),	
14(2)	
Paddle Kit, Engine End Center - Includes	22
Items: 2(1), 3(1), 4(1), 12(2), 13(2),	
14(2)	
Paddle Set - Includes Items:	22
1(2), 4(1), 5(1), 8(1), 9(1)	
Backer Bar Set - Includes Items:	22
2(4), 7(2)	
Rubber Blade Set - Includes Items:	22
3(4), 6(2)	

## **Parts List**

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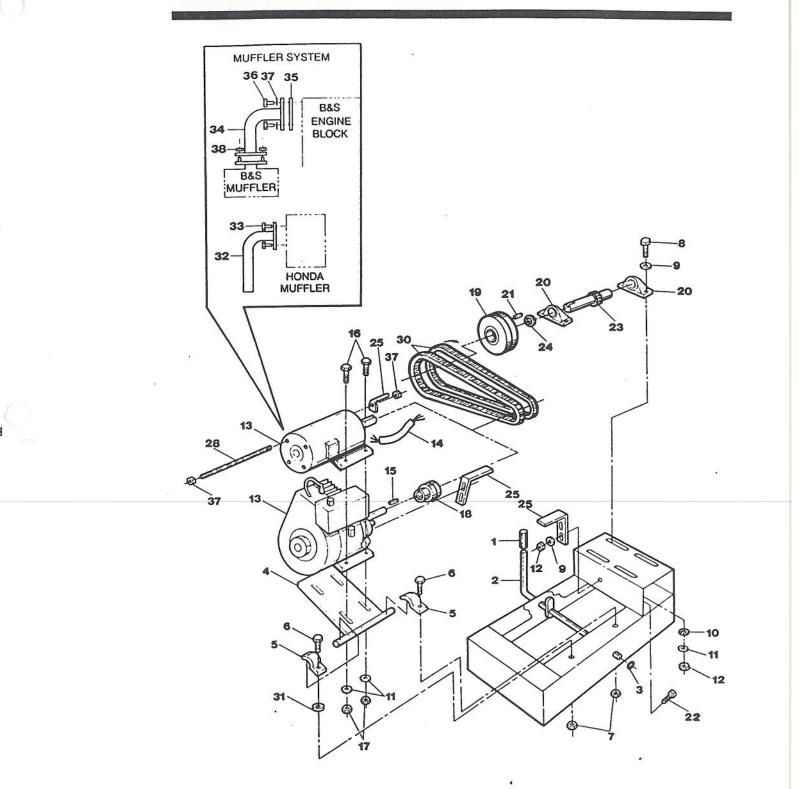
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ITEM	PART NO.	DESCRIPTION	QTY
1	24107	Clamp PDL Weld	2
2	28117	Bar Backer Long	4
3	28091	Blace Rubber Long	4
4	22309	Paddle CTR EE	1
5	22308	POL EE	1
6	24033	BLD Rub Short	2
7	28116	Bar Backer Short	2
8	22310	PDL CTR TPE	1
9	22311	POL TPE	1
10	80051	NUTNY 1/2 - 13	6
11	80075	HHCS 1/2 - 13 x 1-1/2 ZN	6
12	80042	NUTFX 3/4 - 16	12
13	80043	WSHR 3/8 WROT	12
14	80041	CRBLT 3/8 - 16 x 1-1/4	12

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## Power Train—460 and 617



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					400	400	017	017	017	
		ITEM	PART NO.	DESCRIPTION	<u> </u>	B&S	<u> </u>	<u>B&amp;S</u>	<u> </u>	
	۲	1 2 3 4	34687 22315 80411 22430	Flex Grip Assy Clch PSHNT 5/8 Base Mtr	1 1 1 1	1 1 1 1	1 1 1 1	1 1 1	1 1 1 1	
		5 6 7 8	27575 80104 80051 80072	BRKT Mtr Base HHCS 1/2-13x1-1/4 ZN NUTNY 1/2-13 HHCS 3/8-16x1-3/4 ZN	2 2 2 4	2 2 4	2 2 4	2 2 4	2 2 4	
		0 10 11 12	80042 80410 26325 80056	WSHR 3/9 Whot WSHRL 7/16 Int/Ext WSHR Mtr Base NUTNY 3/18-16	4 4 8 6	4 4 8 5	5 4 5	4 4 5	4 4 5	
		13 13 13 13	30159 30072 30167 31202	ENG 5 HON ENG 5 B&S STD MTR 1.5 Elec MTR Elec 75x1725	- - 1	- 1 - -	- - 1	- 1 -	1 - - -	
		14 15 16 16	48205 80060 80167 80145	Cord PWR 14/3 Key 3/16 x 3/16 x 1 HHCS 5/16 - 18 x 1-3/4 HHCS 3/8-16 x 1-1/4	1 1 - 4	- 1 4 -	- 1 - 4	- 1 4 -	- 1 4 -	
à		17 17 18 18 18	80114 80056 35924 35931 35930	NUTNY 5/16 - 18 NUTNY 3/8 - 16 Sheave 2AK20 x 3/4 Dia Sheave AK25 x 5/8 Dia Sheave AK25 x 7/8 Dia	4 4 - 1 -	4 4 1 -	4 4 - 1	4 4 1 -	4 4 1 -	
1		19 19 20 21 22	35475 34985 32208 80100 80102	Sheave AK71 x 1 Dia Sheave 2AK94 x 1 Dia Non-Relube Pillow Block Key 1/4 x 1/4 x 1 HHCS 3/8-16 x 1 ZN	1 - 2 1 1	- 1 2 1	1 - 2 1 1	- 1 2 1	- 1 2 2 1	
		23 24 25	22334 24622 28431 28883 28882	Assy PNN 6 Tooth NUHA WSHR Pinnion & Piston RD Guide Belt Guide Belt Guide Belt	1 1 1 1	1 2 - -	1 1 - 1 1	1 2 -	1 2 -	
1		28 30 31 32	28826 35480 34014 80119 28648	Rod THD 1/4 - 20 x 12 V-Belt A27 V-Belt A33 WSHRLT 1/2 INT/EXT Deflector Ext 617	1 1 - 1	1 - 1 1 -	1 1 - 1 -	1 - 1 1 -	1 1 1 1	
Č,		33 34 35 36 37 38	28640 40137 80152 80116	HWHTB 10 x 1/2 Type A Exhaust Pipe B&S Gasket B&S HHCS 1/4-20 x 1/2 WSHRL 1/4 Med Split NUTKP 1/4 - 20		- 1 2 2 2		- 1 2 2 2	1 - - - -	

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